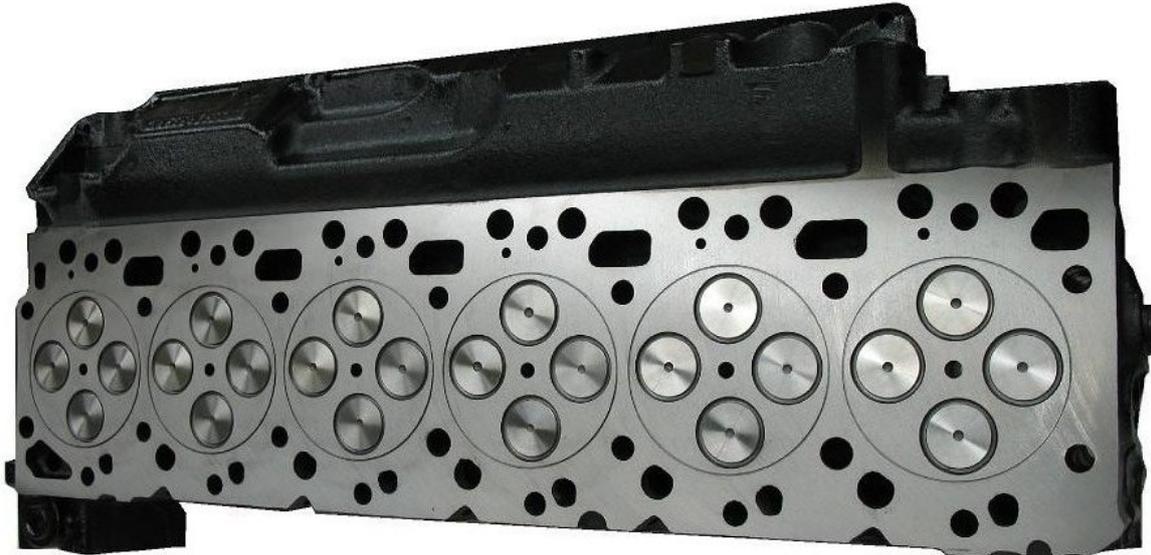




Dodge Cummins Diesel O-ringed Heads



UCF Complete Reman Heads With One Year Warranty Outright Purchase with NO Core Return
Price Not Rated Yet

[Ask a question about this product](#)

For more questions please [read our shipping policies](#) or give us a call. Outside of Continental US, call prior for shipping quote.

We only remanufacture OEM Cummins cylinder heads. We DO NOT USE the New CHINESE cast heads which now flood the market. We have been remanufacturing Cummins heads years and we have been tweaking and perfecting them based upon real world feedback. Our process is proven with the OEM Cummins castings and we would not feel comfortable selling the New CHINESE castings, since we would not be able to attest to their durability



All heads have had the following remanufacture operations completed:

- Completely disassembled
- Thermal cleaned and shot blasted
- Magnafluxed for cracks
- Cooling system pressure tested
- All valve guides replaced with oil retaining spiral core guides
- All intake valve seats replaced, using high grade cobalt/iron inserts
- All exhaust seats replaced, using nickel, cobalt non-magnetic inserts
- The fire deck is resurfaced flat with a RA finish compatible with appropriate gasket
- O-ring grooves machined into deck
- Multi angle performance valve job with radius cut for improved flow
- Set spring pressure, spring height, stem height, and valve recession
- New Viton® valve stem seals installed and heads assembled
- O-ring wire installed, head painted and prepared for shipping

Reviews

Tuesday, 21 October 2025

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